website: www.nano4.be



Nano4elec - BioPE EC12

Nano4elec is a family of conductive thermoplastic compounds. The electrical conductivity is achieved by adding different conductive carbon blacks. Nano4elec - BioPE EC12 is an electrically conductive thermoplastic compound based on bio-polyethylene.

Properties

properties	Method	Value	unit
Density	intern	0,8	g/cm³
MFI	190°C/2,16 kg	8	g/ 10 min
MFR	190°C/2,16 kg	10	cc/ 10 min
Melt temperature peak	DSC	130	°C
Processing temperature		190-220	°C
Young modulus	ISO 527-1	1800-2000	MPa
Tensile stress at break	ISO 527-1	25-30	MPa
Tensile elongation at	ISO 527-1	5	%
break			
Charpy unnotched	ISO 179-1	20	kJ/m²
impact strength	(23°C; type 1; Edgewise)		
Electrical conductivity	intern	12	Ω.cm
Thermal conductivity	Hot ring	0,25	W/mK
Thermal diffusivity	Hot ring	2,6	$10^{-7} \text{ m}^2/\text{s}$

Processing:

It is suggested to process BioPE EC 12 within the temperature range 190-220°C

Handling and storage:

The available data for handling and storage could be found in the Material Safety Data Sheet of this product.

Applications:

ANTISTATIC PACKAGING and TOOLS for flammable products, ammunitions, explosives, electronic parts...

Rev: January, 2015



Nano4elec – BioPE EC12

- **HANDLING of ELECTRONIC COMPONENTS:** carrier boxes, conductive foams, carrier trays, carrier tapes...
- **FILMS:** antistatic and conductive films, packaging films, garbage bags...
- **POWER CABLES and ACCESSORIES:** insulator & conductor shield, strippable cables, jacketing...
- **AUTOMOTIVE INDUSTRY:** fuel injection systems, anticorrosion systems, fuel tank hoses...
- **TRANSPORT:** mobile phone parts, elevator parts, wheels...containers, bins, pallets...
- **COMPUTER, AUDIO & VIDEO:** antistatic articles for computer & accessories, CD player...
- **HEALTH:** medical applications, cleanroom equipment, articles for antistatic workplaces...
- ANTISTATIC FLOORING
- CARPETS
- UNDERFLOOR HEATING
- HEATING ELEMENTS
- PTC (Positive Temperature Coefficient) SWITCHES
- TEXTILES...





website: www.nano4.be



Nano4elec - BioPE EC12

Information contained in this technical datasheet are reliable. They are presented for guidance only. Users should take care in determining the suitability of such product for the intended use.

Rev: January, 2015



Av. Nicolas Copernic, 1 B-7000 Mons Phone +32 (65) 554902 Fax +32 (65) 554903